

Operations Available in Manual Mode (Direct Teaching Disabled)

✓ : Available - :Unavailable

Major categories	Detailed categories	Not logged in	Operation	Programming (restricted)	Programming	Maintenance	Risk Assessment		
Account management	Adding/deleting an account, changing a user permission or password	-	-	-	-	-	✓		
	Changing the password for one's own account		✓	✓	✓	✓			
Equipment operation	Emergency stop switch	✓	✓	✓	✓	✓	✓		
	Executing a program from the operation panel	-	-	-	-	-	-		
	Checking the status		✓	✓	✓	✓	✓		
Robot operation	Mode switching (Auto/Manual)	-	-	✓	✓	✓	✓		
	Error Clear								
	Manual Reset								
	Motor On/Off								
	External speed								
	Move mode switching (Joint/X-Y/TOOL)								
	Coordinate system selection (Tool Number / Work Number)			-		-	-	-	-
	Coordinate system definition change (Tool Definition, Work Definition, Base Definition)								
	Weight selection (Workpiece Number)								
	Weight definition change (Tool Weight, Workpiece Weight)								
	Area definition change								
	Enabling/disabling Direct Teaching								
	Manual Operation			(*1)		-	✓	-	-
	Variable Move								
	I/O operation (ON/OFF)								
	Recovery (recovery from an out-of-range position or force)								
Program operation	-	-		✓	-	-			
Programming	Editing a program (Create, Delete, Copy, Paste, Edit)	-	-	-	✓	-	-		
	Changing a variable								
	Machine Lock On/Off								
	Axis settings: arm group and link information								
	Changing parameters					✓			
Maintenance	Adding/deleting an extension function	-	-	-	-	✓	-		
	Editing/resetting the encoder reference position								
	CALSET								
	Disabling the position limit function (recovery from a reference position error)								
	Brake release								
	Axis settings: other than arm group and link information								
	Maximum acceleration limit setting								
	XAE data deletion								
	Upgrade permission								
	System settings (VRC setting)								
Risk Assessment	Auto logout time setting	-	-	-	-	-	✓		
	Manual Reset message								
	Common scene settings								
	Individual scene settings								

*1: You can adjust the setting to make this operation available/unavailable.