

Operations Available in Auto Mode

✓ : Available - :Unavailable

Major categories	Detailed categories	Not logged in	Operation	Programming (restricted)	Programming	Maintenance	Risk Assessment
Account management	Adding/deleting an account, changing a user permission or password	-	-	-	-	-	-
	Changing the password for one's own account	-	-	-	-	-	-
Equipment operation	Emergency stop switch	✓	✓	✓	✓	✓	✓
	Executing a program from the operation panel	✓	✓	✓	✓	✓	✓
	Checking the status	-	-	-	-	-	-
Robot operation	Mode switching (Auto/Manual)	-	-				✓
	Error Clear						
	Manual Reset			✓	✓	✓	
	Motor On/Off						
	External speed						
	Move mode switching (Joint/X-Y/TOOL)						
	Coordinate system selection (Tool Number / Work Number)						
	Coordinate system definition change (Tool Definition, Work Definition, Base Definition)						
	Weight selection (Workpiece Number)						
	Weight definition change (Tool Weight, Workpiece Weight)			-	-		-
	Area definition change					-	
	Enabling/disabling Direct Teaching						
	Manual Operation						
	Variable Move						
	I/O operation (ON/OFF)			(*1)	✓		
	Recovery (recovery from an out-of-range position or force)			-	-		
Program operation	Program Start / Halt / Step Stop / Cycle Stop	-	-	(*1)	✓	-	-
Programming	Editing a program (Create, Delete, Copy, Paste, Edit)	-	-	-	-	-	-
	Changing a variable				✓		
	Machine Lock On/Off						
	Axis settings: arm group and link information				-		
	Changing parameters						
Maintenance	Adding/deleting an extension function	-	-	-	-	-	-
	Editing/resetting the encoder reference position						
	CALSET						
	Disabling the position limit function (recovery from a reference position error)						
	Brake release						
	Axis settings: other than arm group and link information						
	Maximum acceleration limit setting						
	XAE data deletion						
	Upgrade permission						
	System settings (VRC setting)						
Risk Assessment	Auto logout time setting	-	-	-	-	-	-
	Manual Reset message						
	Common scene settings						
	Individual scene settings						

*1: You can adjust the setting to make this operation available/unavailable.